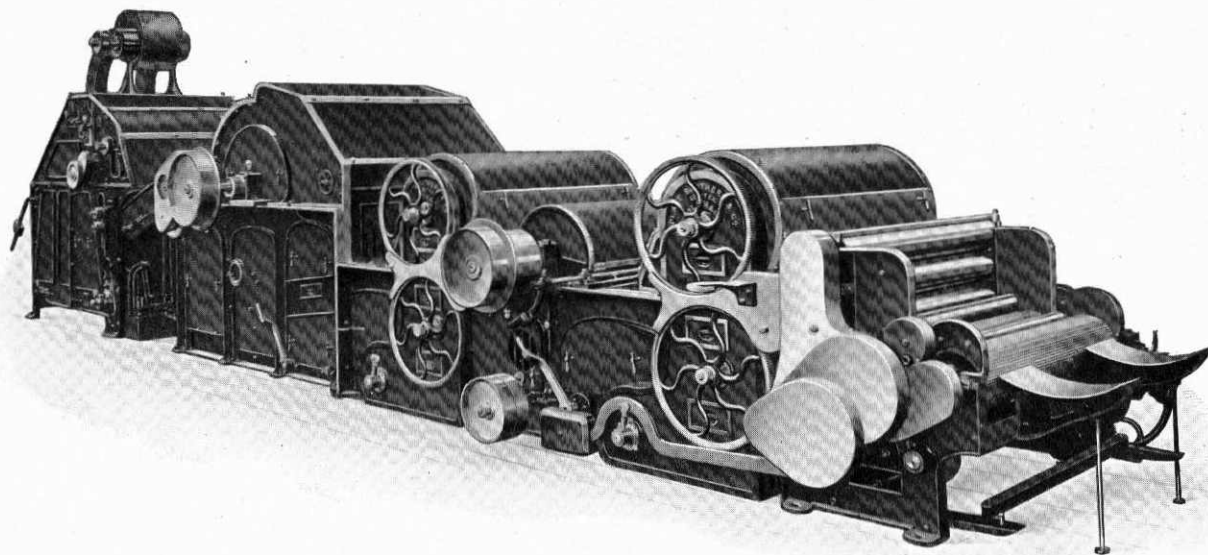


The next operation is to take four of the laps made by the exhaust opener and place them on the feed lattice A of a **Scutcher** (see page 34). The lattice unrolls the laps and conveys the four layers to the feed rollers where the material is again regulated by the rollers and pedals and then passes on to the beater B, to be further cleaned, and spread evenly on the cages C C, thence through the calender rollers K, as indicated, and is made into a lap L, this operation being repeated where necessary.

By the adoption of our system consisting of Hopper Bale Breaker, Hopper and Lattice Feeders, Crighton Opener cylinder part, Exhaust Opener and Lap Machine, and Single Scutchers, cotton may be made into finished laps at a considerable reduction in labour as compared with the ordinary system.



BUCKLEY OPENER AND LAP MACHINE